



Dart Aerospace Ltd.
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RBEM651V3000102-5
Job Sheet 181889



Part No: RBEM651V3000102-5

Job Qty: 1 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/10/18

Job Tracking No:

Due Date: 10/15/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM651V3000102 Rev. 2 IPP Rev. A 18.06.29 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/15/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs		10/15/18	0.00	0.08	Small Fab-9		MLC DAS
110	QC	1 pcs		10/15/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		10/15/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	1 Ea		10/15/18	0.00	0.00	QC21		DAS
Part Op 100 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF Descriptions: 130 - IDENTIFY AND STOCK									
									OCT 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.2080 sf (.208 ea)	90-Start up Operation	5068461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	73	0

Part Specifications

Specifications could not be found.

Plex 10/10/18 12:45 PM dart.logan.david



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Container No: S117525



Part: RBEM651V3000102-5

Job No: 181889

Serial No/Batch: S117525

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/11/18

2AC

3C

99.0

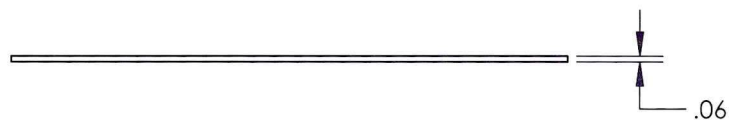
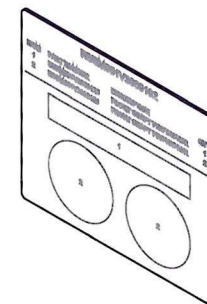
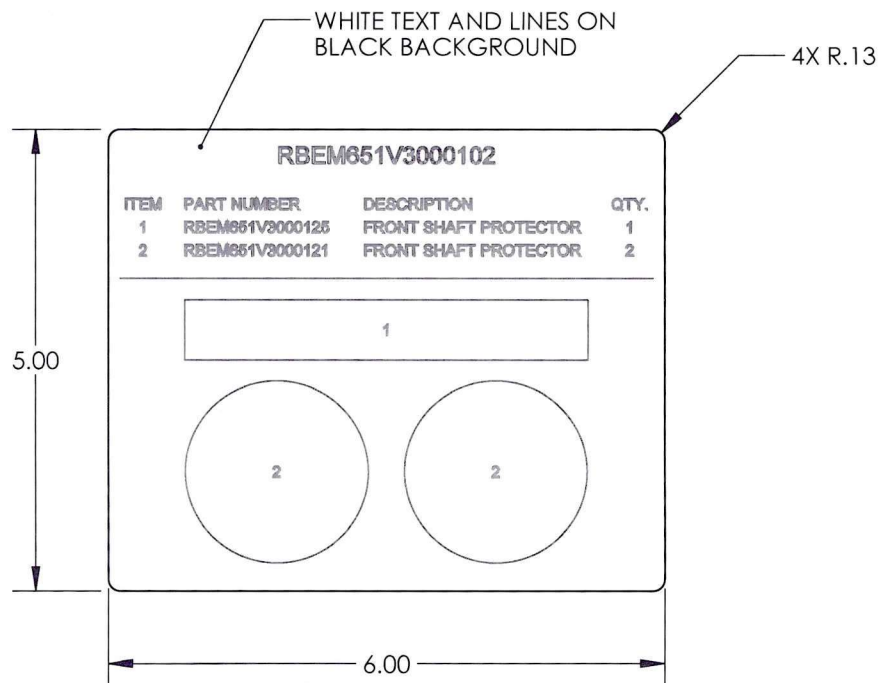
100

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25-0

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0216	-5 CH'D T/N TEXT HT. WAS .125 IS .188.	11/8/2016	RJC	JAG



(-5)
PLACARD

DART AEROSPACE	
TITLE FRONT SHAFT PROTECTOR KIT	
DWG NO. RBEM651V3000102-5	REV 2
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 4/22/2016 SHEET 4 OF 4